



ZEE Systems, Inc.

AIRBORNE AIR CONDITIONING and HEATING

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SERVICE LETTER 84-913

A. EFFECTIVITY

All ZEE Systems Part Number SZ84-913(XX)-Series, SCF206T-20885 and SCF206T-21905 Compressors. Refer to part number on the unit data plate.

B. REASON

This Service Letter changes the removal time and inspection criteria for all SZ84-913(XX)-Series, SCF206-20885 and SCF206-21905 Compressors.

C. COMPLIANCE

Compliance to be determined by the installer.

D. APPROVAL

This Service Letter has the approval of ZEE Systems Inc. The Compress is not a critical item. This Service Letter does not effect the overall fit, form or function of the Compressor Assembly.

E. MATERIAL COST and AVAILABILITY

Not applicable.

F. CHANGE

The SZ84-913(XX)-Series, SCF206T-20885 and SCF206T-21905 Compressor TBO(1500 hours) is changed to ON CONDITION.

After the first 500 hours of total time (TT) on the compressor service the oil level check is changed as follows:

At each 250 hour (750 hours TT and beyond) interval perform a visual inspection of the compressor and plumbing. If excessive pooling or other evidence that oil is or may be leaking perform the 250 hour oil level check in accordance with CMM SZ43, section 2.2.2. If there is no indication of oil loss and the compressor is operating normally the oil level check is not required, continue service.

SL 84-913
7-14-03
ISSUE DATE